DRAWING MADE IN THIRD ANGLE PROJECTION
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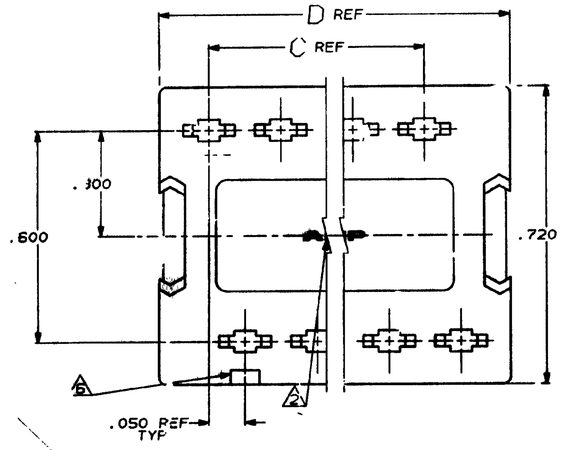
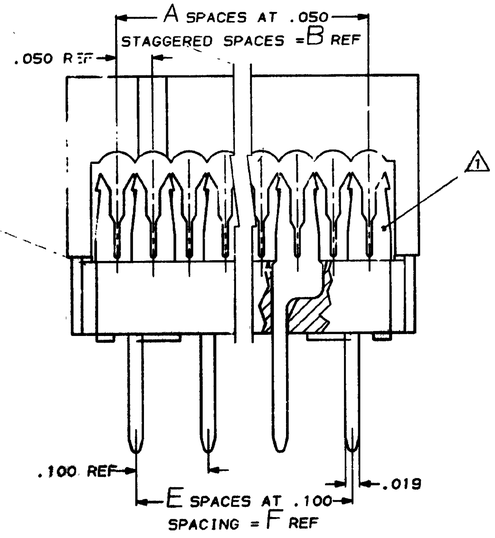
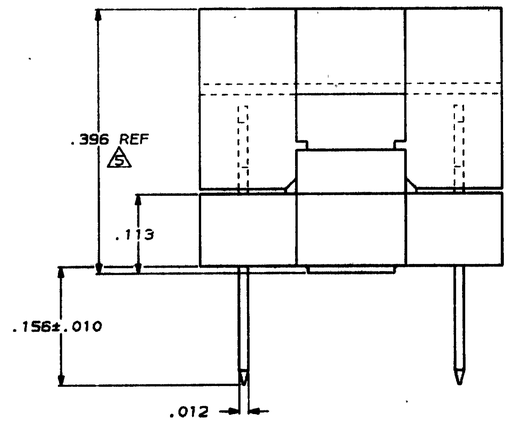
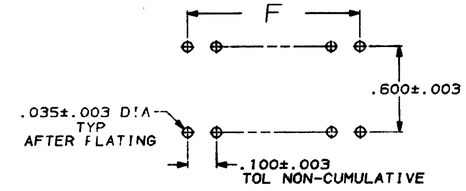
LOC	DIST
AR	39

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPD
	B	REV PER ECN 1125	-	-
	C	REV PER ECN 1297	1-30-87	JP SW
	C1	REVISED ECN-CF-1377	2-24-88	-
	D	REVSD/ECN CF-1706	07/88	SH

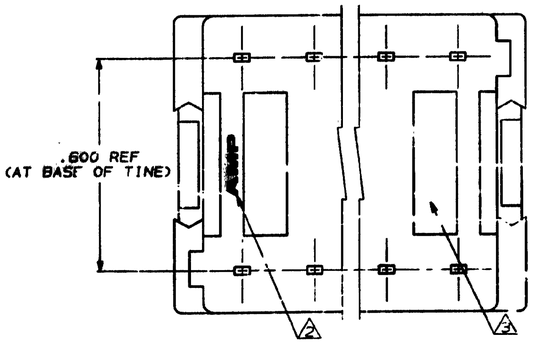








RECOMMENDED HOLE LAYOUT



1. CONTACTS DESIGNED FOR 28 AWG STRANDED OR 26,28, & 30 AWG SOLID WIRE.
2. AMP TRADEMARK LOCATED IN APPROX AREA SHOWN.
3. STANDOFFS: POSTION 24 (4) STANDOFFS, (2) EQUALLY SPACED BETWEEN (2) SHOWN
   POSTION 28 (5) STANDOFFS, (3) EQUALLY SPACED BETWEEN (2) SHOWN.
   POSTION 40 (6) STANDOFFS, (4) EQUALLY SPACED BETWEEN (2) SHOWN.
4. PLATED WITH .000100 - .000200 BRIGHT TIN LEAD OVER .000050 NICKEL.
5. HEIGHT AFTER TERMINATION IS .253 REF.
6. INDICATES NO 1 POSITION.

F	E	D	C	B	A	NO OF POSN	PART NO
1.900	19	2.088	1.900	1.950	39	40	746616-3
1.300	13	1.488	1.300	1.350	27	28	746616-2
1.100	11	1.288	1.100	1.150	23	24	746616-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON :
2 PL DEC ±-
3 PL DEC ±.005
ANGLES ±-

MATERIAL
MOLDED PARTS: 94V-0 RATED THERMOPLASTIC, COLOR: BLACK
CONTACTS: PHOS BRONZE

FINISH
CONTACTS: 4

DR J.PEACHEY 6-17-86
CH W.E.ZELKO 6-18-86
APPD M.SCULLY 6-19-86
APPD D.HOFFMAN 6-20-86

PRODUCT SPEC 108-40013
APPLICATION SPEC 114-40005
WEIGHT

AMP INCORPORATED Harrisburg, Pa. 17105

NAME
KIT, AMP-LATCH™ DIP PLUG, PREASSEMBLED .100 X .600 CENTERS, FULL TIN PLATED CONTACTS

SIZE	FSCM NO	DRAWING NO
D	00779	746616

SCALE NTS SHEET — OF —

CUSTOMER DRAWING